

Appl. No.: 10/072,789  
Amdt. Dated 12/07/2004  
Reply to Non-Compliant Amendment of 12/02/2004

1. (currently amended) A structural member, comprising:  
a first region comprising at least a portion of the exterior of the structural member, said first region being characterized by comparatively high operational stress; and  
a second region comprising at least a portion of the exterior of the structural member, said second region having a more refined grain structure than other portions of the structural member, said second region being formed by at least one of partial-penetration and full-penetration mixing and wherein said second region at least partially encompassing encompasses said first region to thereby selectively improve the strength, toughness and fatigue resistance of the structural member in said first region.
2. (original) A structural member as defined in Claim 1 further comprising a threaded opening at least partially contained within said second region.
3. (original) A structural member as defined in Claim 1 wherein the structural member is formed of materials selected from the group consisting of steel, stainless steel, magnesium, magnesium-based alloys, brass, copper, beryllium, beryllium-copper alloys, aluminum, aluminum-based alloys, aluminum-zinc alloys, aluminum-copper alloys, aluminum-lithium alloys, and titanium.
4. (original) A structural member as defined in Claim 1 wherein the structural member has an I-shaped configuration having opposed end portions and a web interconnecting the end portions, and wherein said second region includes at least a portion of the said web.
5. (original) A structural member as defined in Claim 4 wherein said second region includes at least a portion of at least one of said opposed end portions.
6. (original) A structural member as defined in Claim 1 wherein the structural member has a tubular configuration.

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7. (original) A structural member as defined in Claim 1 wherein the structural member defines a plurality of regions having refined grain structures, said regions being spaced apart and generally parallel.

8. (original) A structural member as defined in Claim 1 wherein the structural member defines a first set of regions having refined grain structures and a second set of regions having refined grain structures, said first set of regions being spaced apart and generally parallel, said second set of regions being spaced apart and generally parallel, and wherein said first set of regions intersects said second set of regions to thereby define a plurality of containment zones.

9. (currently amended) A structural assembly, comprising:  
a plurality of structural members, said plurality of structural members being secured together to form the structural assembly; and

wherein at least one of said plurality of structural members defines a first region comprising at least a portion of the exterior of said at least one structural member, said first region being characterized by comparatively high operational stress, and a second region comprising at least a portion of the exterior of said at least one structural member, said second region having a more refined grain structure than other portions of ~~the~~ said at least one structural member, said second region being formed by at least one of partial-penetration and full-penetration mixing and wherein said second region at least partially encompassing said first region to thereby selectively improve the strength, toughness and fatigue resistance of said at least one structural member in said first region.

10. (original) A structural assembly as defined in Claim 9 wherein said at least one structural member defines a threaded opening at least partially contained within said second region.

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11. (original) A structural assembly as defined in Claim 9 wherein said plurality of structural members are formed of materials selected from the group consisting of steel, stainless steel, magnesium, magnesium-based alloys, brass, copper, beryllium, beryllium-copper alloys, aluminum, aluminum-based alloys, aluminum-zinc alloys, aluminum-copper alloys, aluminum-lithium alloys, and titanium.
12. (original) A structural assembly as defined in Claim 9 wherein said at least one structural member has an I-shaped configuration having opposed end portions and a web interconnecting the end portions, and wherein said second region includes at least a portion of the said web.
13. (currently amended) A structural assembly as defined in Claim [[10]] 12 wherein said second region includes at least a portion of at least one of said opposed end portions.
14. (original) A structural assembly as defined in Claim 9 wherein said at least one structural member has a tubular configuration.
15. (original) A structural assembly as defined in Claim 9 wherein said at least one structural member defines a plurality of regions having refined grain structures, said regions being spaced apart and generally parallel.
16. (original) A structural assembly as defined in Claim 1 wherein said at least one structural member defines a first set of regions having refined grain structures and a second set of regions having refined grain structures, said first set of regions being spaced apart and generally parallel, said second set of regions being spaced apart and generally parallel, and wherein said first set of regions intersects said second set of regions to thereby define a plurality of containment zones.
17. (original) A structural assembly as defined in Claim 9 wherein said plurality of structural members are secured together to form the frame of an aircraft.

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Claims 18-31 (cancelled).

32. (new) A structural member, comprising:  
a first region characterized by comparatively high operational stress, said first region comprising a threaded opening; and  
a second region having a more refined grain structure than other portions of the structural member, said second region at least partially encompassing said first region to thereby selectively improve the strength, toughness and fatigue resistance of the structural member in said first region.
33. (new) A structural member as defined in Claim 32 wherein the structural member is formed of materials selected from the group consisting of steel, stainless steel, magnesium, magnesium-based alloys, brass, copper, beryllium, beryllium-copper alloys, aluminum, aluminum-based alloys, aluminum-zinc alloys, aluminum-copper alloys, aluminum-lithium alloys, and titanium.
34. (new) A structural member as defined in Claim 32 wherein the structural member has an I-shaped configuration having opposed end portions and a web interconnecting the end portions, and wherein said second region includes at least a portion of said web.
35. (new) A structural member as defined in Claim 34 wherein said second region includes at least a portion of at least one of said opposed end portions.
36. (new) A structural member as defined in Claim 32 wherein the structural member has a tubular configuration.
37. (new) A structural member as defined in Claim 32 wherein the structural member defines a plurality of regions having refined grain structures, said regions being spaced apart and generally parallel.

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38. (new) A structural member as defined in Claim 32 wherein the structural member defines a first set of regions having refined grain structures and a second set of regions having refined grain structures, said first set of regions being spaced apart and generally parallel, said second set of regions being spaced apart and generally parallel, and wherein said first set of regions intersects said second set of regions to thereby define a plurality of containment zones.

39. (new) A structural member, comprising:  
a first region characterized by comparatively high operational stress; and  
a second region having a more refined grain structure than other portions of the structural member, said second region at least partially encompassing said first region to thereby selectively improve the strength, toughness and fatigue resistance of the structural member in said first region and wherein the structural member has an I-shaped configuration having opposed end portions and a web interconnecting the end portions, and wherein said second region includes at least a portion of said web.

40. (new) A structural member as defined in Claim 39 further comprising a threaded opening at least partially contained within said second region.

41. (new) A structural member as defined in Claim 39 wherein the structural member is formed of materials selected from the group consisting of steel, stainless steel, magnesium, magnesium-based alloys, brass, copper, beryllium, beryllium-copper alloys, aluminum, aluminum-based alloys, aluminum-zinc alloys, aluminum-copper alloys, aluminum-lithium alloys, and titanium.

42. (new) A structural member as defined in Claim 39 wherein said second region includes at least a portion of at least one of said opposed end portions.

43. (new) A structural member as defined in Claim 39 wherein the structural member defines a plurality of regions having refined grain structures, said regions being spaced apart and generally parallel.

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44. (new) A structural member as defined in Claim 39 wherein the structural member defines a first set of regions having refined grain structures and a second set of regions having refined grain structures, said first set of regions being spaced apart and generally parallel, said second set of regions being spaced apart and generally parallel, and wherein said first set of regions intersects said second set of regions to thereby define a plurality of containment zones.